

Date: Monday, 5/1/2006 4:23:41 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HEATER TUBE LOCATOR  
 Job Number : 26916  
 Estimate Number : 10405  
 P.O. Number : N/A Part Number : D2408  
 This Issue : 5/1/2006 S.O. No. : N/A Drawing Number : D2408 REV. A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A  
 Previous Run : 269166 Material : N/A  
 Due Date : 6/30/2006 Qty: 14 Um: Each  
 Written By : SEE IN COMMENT BELOW  
 Checked & Approved By : 06.05.02  
 Comment : Est:C 03.04.14 Reformat; Incorporated D2292;  
 D2375-3-08-106; D2403 - D2417 KJ/RF

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M5052H32S063 5052-H32 .063 Sheet



Comment: Qty.: 0.1415 sf(s)/Unit Total : 1.9816 sf(s)

Material: 5052-H32 (QQ-A-250/8) 0.063" thick

(M5052H32S.063)

Batch: M19296

2.0 SHEAR SHEAR



Comment: SHEAR

Cut blank: 4.200" x 4.200"

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA158 and Dwg D2408

Stack of 7

Identify as D2408

Water jet

Dwg Rev A

Prog Rev A

SAD 06.05.23

14

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 06.05.23

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Dart Aerospace Ltd  
 W/O:

WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   *Q*   Date: 06/06/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HEATER TUBE LOCATOR

Job Number: 26916

Part Number: D2408

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Deburr Stack

*m. F.*

*06-05-26*

(14)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*SP*

*06/06/01*

(14)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *5743*

*6/6/2*

(14)

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*06/06/05*

(14)

Job Completion



*u 06.06.05*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

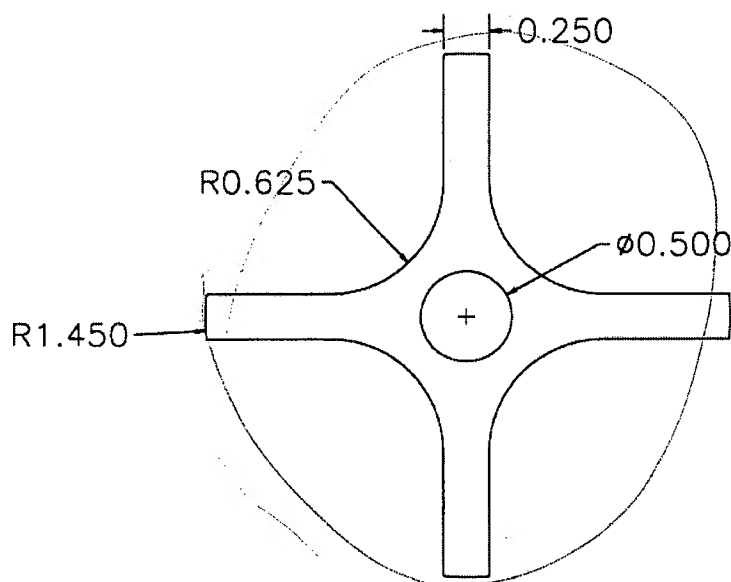
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2408	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE HEATER TUBE LOCATOR	SCALE 1:1

RELEASED  
(96/09/10 BW)



MATERIAL: 5052-H34 0.063THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26916

